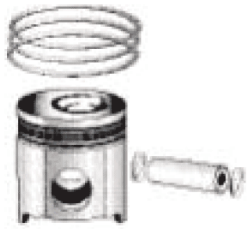
Engine & Equipment Application					
1103D - 33T (XL) **1103D - 33TA** (XM)					
	1) Engine O/H Kit	**Piston & Ring Kit**	**Main Bearing Set**	**Con Rod Bearing Set**	**Thrust Washer Set**
TURBOCHARGED	**2) Basic Kit**	PU5PR0064 Std.	PU5MB0037 Std.	PU5ME0033 Std.	P31137551/61
	1) POK346 Std. POK347 0.50 POK348 1.00	PU5PR0064B 0.50 PU5PR0064D 1.00	PU5MB0037A .010 PU5MB0037B .020 PU5MB0037C .030	PU5ME0033A .010 PU5ME0033B .020 PU5ME0033C .030	
	2) PBK346 Std. PBK347 0.50 PBK348 1.00	**3 Per Engine**	**Set of 4 Pairs**	**Set of 3 Pairs**	**Set of 2 Pairs**

Bore: 4.133 in
105.00 mm

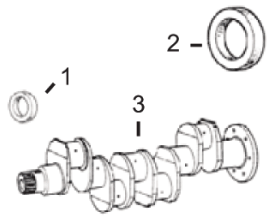
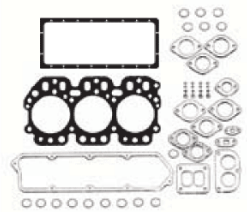
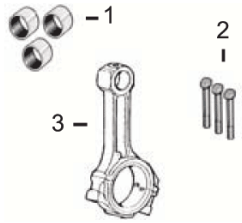
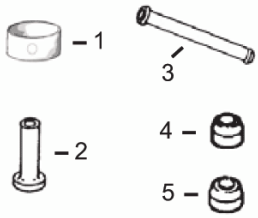
Stroke: 5.00 in
127.00 mm

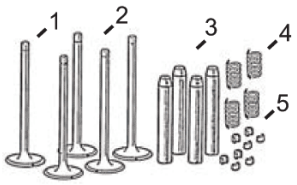
Displacement: 201 in^3
3.3 Liter

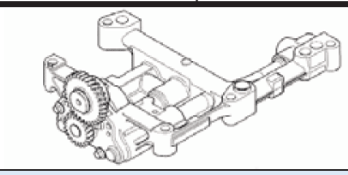
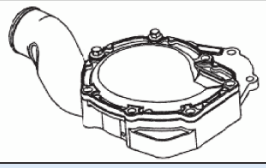
*** Piston Kit consists of:**

1) **1 X** PMXFP064 Piston Std, **1 X** PUPRK0005 Ring Set Std.
2) **1 X** PMXFP064B Piston 0.50 mm, **1 X** PUPRK0005B Ring Set 0.50 mm.
3) **1 X** PMXFP064D Piston 1.00 mm, **1 X** PUPRK0005D Ring Set 1.00 mm.

APPLICATIONS:

			
1) Front Seal **2) Rear Seal** 3) Crankshaft Kit	**1) Top Gasket Set** **2) Bottom Gasket** 3) Head Gasket 4) Valve Cover Gasket 5) Oil Pan Gasket	**1) Bush, Con Rod** **2) Bolt, Con Rod** 3) Con Rod Kit	**1) Bushing, Cam** 2) Tappet 3) Push Rod 4) Seal, Exhaust Valve 5) Seal, Intake Valve
1) P2418F436 2) P2418F704 3) P4181V017	1) PU5LT0355 2) PU5LB0379 3) P3681E049 4) P3681A057 5) P3681K038	1) P3112A005 *x3* 2) P3212V003 *x6* 3) P4115C314 (2)	1) P3112D071 *x1* 2) P3142U061 3) P3142V011 4) P2418M517 *x3* 5) P2418M519 *x3*

					
	Valve Train Kit	1) Valve, Intake 2) Valve, Exhaust	3) Guide, Valve (Intake & Exhaust)	4) Spring, Valve	5) Lock, Valve
	PVTK310	1) P3142H111 *x3* 2) P3142A171 *x3*	3) P3313A012 *x6*	4) P3174A031 *x6*	5) P2714A002 *x12*

		
Oil Pump	Water Pump	Water Pump Gasket
P4132F071 (1)	PU5MW0208	P3682A011

(1) Not to be used on engines with balancer units.
(2) Grade J, Color Coded Green.