

**Engine & Equipment
Application**

4.108

MARINE


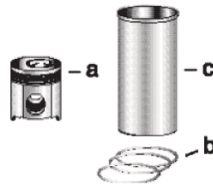



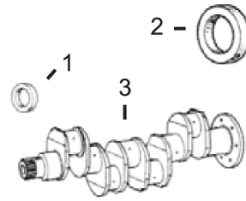
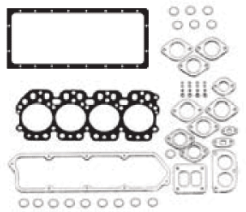
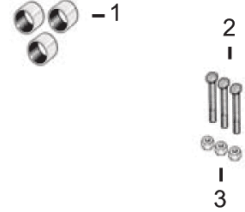
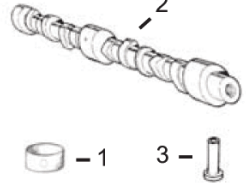
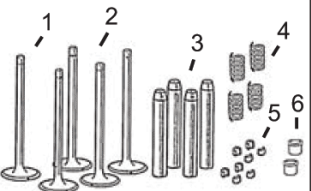
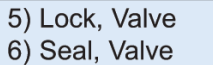
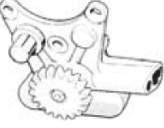
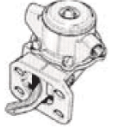
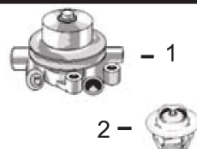
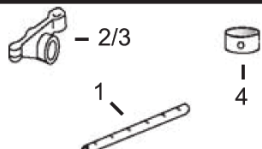

4 Cyl, Rope Seal

Bore: 3.1250 in
79.375 mm

APPLICATIONS:

MARINE

Perkins USA (ED22195)
Pleasure Craft (ED33210)
Pleasure Craft (ED50033)
Commercial/Pleasure Craft (ED70058)

				
1) Engine O/H Kit	Piston-Liner Kit	Main Bearing Set	Con Rod Bearing Set	Thrust Washer Set
2) Basic Engine Kit	<u>PU5MK0061</u> Consists of:	<u>P84992</u> Std.	<u>P85037</u> Std.	<u>P0921120/118</u>
1) <u>POK411</u>	a) <u>P68383</u>	<u>P84992A</u> .010	<u>P85037A</u> .010	
	b) <u>P41158087 (1)</u>	<u>P84992B</u> .020	<u>P85037B</u> .020	
2) <u>PBK411</u>	c) <u>P31358117</u>	<u>P84992C</u> .030	<u>P85037C</u> .030	
	4 Per Engine	Set of 3 Pairs	Set of 4 Pairs	Set of 3 Pieces
				
1) Front Seal 2) Rear Seal	1) Top Gasket Set 2) Bottom Gasket	1) Bush, Con Rod 2) Bolt, Con Rod 3) Nut, Con Rod	1) Bushing, Cam 2) Camshaft 3) Tappet	
3) Crankshaft Kit	3) Head Gasket			
1) <u>P2415338</u> 2) <u>P36883107</u> x2 3) <u>PZZ90160</u>	1) <u>P85786</u> 2) <u>PU5LB0013</u> 3) <u>P36812134</u>	1) <u>P31134145</u> x4 2) N/A 3) Not Used	1) Not Used 2) N/A 3) <u>P31434152</u>	
	Valve Train Kit	1) Valve, Intake 2) Valve, Exhaust	3) Guide, Valve a) Intake b) Exhaust	4) Spring, Valve a) Inner b) Outer
	<u>PVTK400</u>	1) <u>P0910060</u> x4 2) <u>P0910061</u> x4	a) <u>P3313E001</u> x4 b) <u>P33261723</u> x4	a) <u>P0780143</u> x8 b) <u>P0780144</u> x8
				5) <u>P0230001</u> x16 6) <u>P33817403</u> x8
				
Oil Pump	Lift Pump	1) Water Pump 2) Thermostat	1) Rocker Shaft 2) Rocker Arm LH 3) Rocker Arm RH 4) Rocker Shaft Bush	1) Cylinder Head (Bare) 2) Glowplug
<u>P41314089</u> (2)	<u>P2641A058</u>	1) <u>PU5MW0054</u> (2) 2) <u>P2485608</u>	1) N/A 2) N/A 3) N/A 4) <u>P0050132</u>	1) N/A 2) <u>P2666108</u> (Bayonet Fitting)

(1) Set of 5 Rings.
(2) Check Against Build Number.