

**Engine & Equipment
Application**

4.203.2

4 Cyl, Lip Seal

Bore: 3.6020 in
91.491 mm

APPLICATIONS:

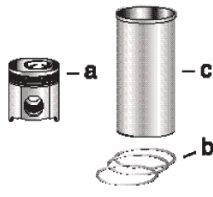
ALLIS CHALMERS
JCP 40-50 Forklift (JG80031)

CATERPILLAR
V40-60C Forklift (JG70020)
V/T40C Forklift (JG70092)

CLARK EQUIPMENT
C500 (H) 60-70-80D
(JG70099)
C500Y-40-560 (JG70100)
C500Y-40-560 (JG70143)

HYSTER
H60-80C (JG70040)
H60-80E (JG70113)

SPERRY NEW HOLLAND
L779 Skid Steer Loader
(JG70043/JG70156)



1) Engine O/H Kit

Piston-Liner Kit

Main Bearing Set

Con Rod Bearing Set

Thrust Washer Set

2) Basic Engine Kit

PU5MK0122

P68082 Std.

P85035 Std.

P31137211/21

Consists of:

1) POK435

a) P68801

P68082A .010

P85035A .010

2) PBK435

b) P41158007

P68082B .020

P85035B .020

c) P31358345 (1)

P68082C .030

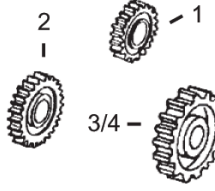
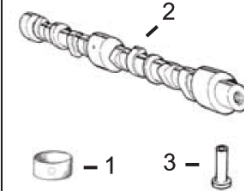
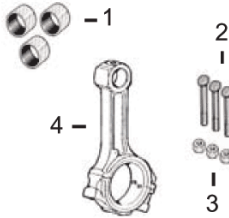
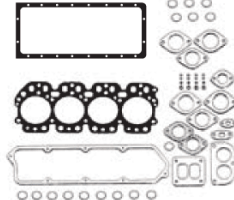
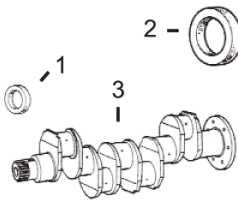
P85035C .030

4 Per Engine

Set of 5 Pairs

Set of 4 Pairs

Set of 2 Pairs



**1) Front Seal
2) Rear Seal**

**1) Top Gasket Set
2) Bottom Gasket**

**1) Bush, Con Rod
2) Bolt, Con Rod
3) Nut, Con Rod**

1) Bushing, Cam
2) Camshaft
3) Tappet

1) Crankshaft Gear
2) Camshaft Gear
3) Idler Gear, Lower
4) Idler Gear, Upper

3) Crankshaft Kit

3) Head Gasket

4) Con Rod

1) P2415344
2) P2418F475
3) PZZ90095

1) PU5LT0084
2) PU5LB0015
3) P36812138

1) P31134151 x4
2) P0095250 x8
3) P33221327 x8
4) PZZ90010

1) P31134119 x1
2) P31415214
3) P0860012

1) P0410228
2) P0410231
3) P41115004
4) P41115005

Valve Train Kit

1) Valve, Intake
2) Valve, Exhaust

3) Guide, Valve
a) Intake
b) Exhaust

4) Spring, Valve
a) Inner
b) Outer

5) Lock, Valve

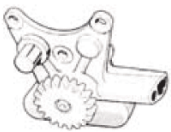
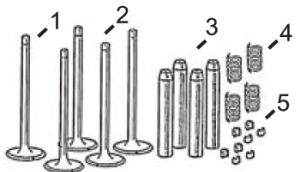
PVTK418

1) P31431981 x4
2) P31431991 x4

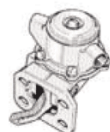
a) P33261727 x4
b) P33261723 x4

a) P0780007 x8
b) P0780006 x8

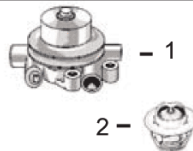
5) P0230001 x16



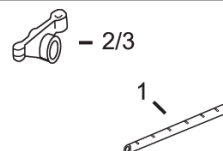
Oil Pump



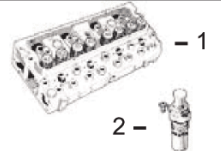
Lift Pump



1) Water Pump
2) Thermostat



1) Rocker Shaft
2) Rocker Arm LH
3) Rocker Arm RH



1) Cylinder Head
2) Glowplug

P41314164

P2641A054

1) PU5MW0088
2) P2485666

1) PZZ90139
2) P3737A101
3) P3737A091

1) N/A
2) P2666108
(Bayonet Fitting)

(1) Semi Finished Liner, P31358323, and Finished Liner in .010", P31358384, are available.