

Engine & Equipment
Application

G4.203

4 Cyl Lip Seal

Bore: 3.6020 in
91.491 mm

APPLICATIONS:

EATON CORP
Forklift (JF22668)

1) Engine O/H Kit	Piston-Liner Kit	Main Bearing Set	Con Rod Bearing Set	Thrust Washer Set
2) Basic Engine Kit	PCK154 Consists of:	P68082 Std.	P85035 Std.	P31137211/21
1) POK442	a) P86723	P68082A .010	P85035A .010	
2) PBK442	b) P41158012	P68082B .020	P85035B .020	
	c) P31358345 (1)	P68082C .030	P85035C .030	
	4 Per Engine	Set of 5 Pairs	Set of 4 Pairs	Set of 2 Pairs
1) Front Seal 2) Rear Seal	1) Top Gasket Set 2) Bottom Gasket	1) Bush, Con Rod 2) Bolt, Con Rod 3) Nut, Con Rod	1) Bushing, Cam 2) Camshaft 3) Tappet	1) Crankshaft Gear 2) Camshaft Gear 3) Idler Gear, Lower 4) Idler Gear, Upper
3) Crankshaft Kit	3) Head Gasket			
1) P2415344 2) P2418F475 3) PZZ90095	1) PU5LT0084 2) PU5LB0015 3) P36812138	1) P31134151 x4 2) P0095250 x8 3) P33221327 x8	1) P31134119 x1 2) P31415214 3) P0860012	1) P0410228 2) N/A 3) P41115004 4) P41115005
	Valve Train Kit 1) Valve, Intake 2) Valve, Exhaust	3) Guide, Valve (Intake & Exhaust)	4) Spring, Valve a) Inner b) Outer	5) Lock, Valve 6) Seal, Valve
PVTK421	1) P31431741 x4 2) P31431731 x4	3) P3313E011 x8	a) P0780007 x8 b) P0780006 x8	5) P0230001 x16 6) N/A
Oil Pump	1) Water Pump 2) Thermostat	1) Rocker Shaft 2) Rocker Arm LH 3) Rocker Arm RH		
P41314164	1) N/A 2) P2485666	1) PZZ90139 2) P3737A101 3) P3737A091		

(1) Semi Finished Liner, **P31358323**, and Finished Liner in .010", **P31358384**, are available.