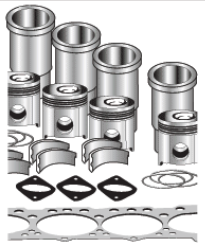
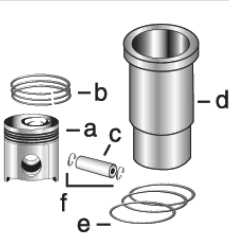


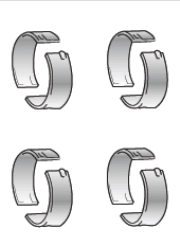
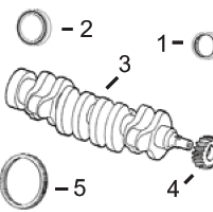
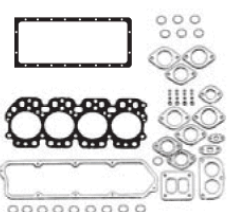
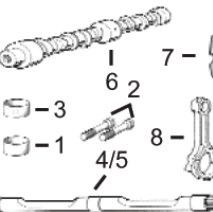
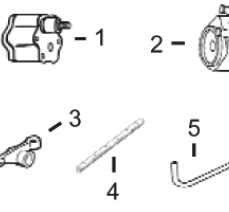
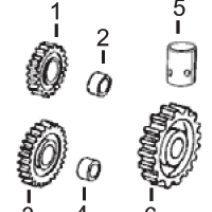

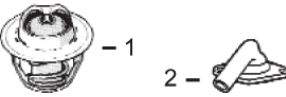
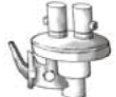





300 Series Engine & Equipment Model					
4.202 158,258 > O'rings on block 4 Cyl Bore: 3.86 in (2) 98 mm Pin Ø: 1.185 in 30 mm Block (m): R53230, R53250, R55034 R72973, T32342 APPLICATIONS: AGRICULTURAL 2020 2120 2510 CONSTRUCTION 400 440 480	1) Engine O/H Kit	Piston-Liner Kit	Main Bearing	Thrust Bearing	Con Rod Bearing
	2) Engine I/F Kit	TAR71591 Consists of:	TRE27352 Std.	TAT21139 Std.	TRE27348 Std.
	1) TOK4591	a) TT23481	TRE27353 .010	TAT21132 .010	TRE27349 .010
	2) TIK4591	b) TAR70633	TRE27360 .020	TAT21134 .020	TRE27358 .020
	Bore: 3.86 in (2) 98 mm Pin Ø: 1.185 in 30 mm	c) TT23482 d) TT32340 e) TAR71617 f) TR51112	TRE27368 .030	TAT21136 .030	TRE27364 .030
					
1) Front Seal 2) Rear Seal	1) O/H Gasket Set	1) Bush, Con Rod 2) Bolt, Con Rod 3) Bush, Bal. Shaft	1) Pump, Oil 2) Oil Cooler 3) Rocker Arm 4) Rocker Shaft 5) Pump, Oil Tube	1) Lower Gear 2) Lower Bushing 3) Upper Gear 4) Upper Bushing 5) Cam. Follower 6) Cam. Gear	
3) Crankshaft 4) Crankshaft, Gear 5) Ring Gear	2) Head Gasket Set 3) Head Gasket 4) Oil Pan Gasket 5) Rocker Cover Gsk	4) Bal. Shaft R/H 5) Bal. Shaft L/H 6) Camshaft 7) Bal. Shaft Stop 8) Con Rod			
1) TAR67942 2) TRE44574 (1) 3) TAT18030 4) TT20094 5) TR114282 (142T)	1) TRE38558 2) TRE38847 3) TR98461 4) TR97342 5) TR73521	1) TT23471 x4 2) TR74194 x8 (3) 3) TR57160 x6 (6) 4) TRE26282 R/H 5) TRE26283 L/H 6) TR82820 (5) 7) TR88112 8) TAT18005	1) TRE55343 2) TRE31929 3) TRE31973 4) TR54987 5) TR113752	1) TAT24252 2) TT26321 3) TAT18009 4) TT20034 5) TT20073 6) TT20070	
	Valve, Intake TR79623 Std. TR79628 .003 TR79629 .015	Valve, Exhaust TR79624 Std. TR79625 .003 TR79626 .015	Insert, Valve 1) Intake 2) Exhaust 1) TR73064 Std. 2) TR51734 Std.	1) Cap, Valve 2) Lock, Valve 1) TT20129 2) TT20077	
					
1) Thermostat 2) Thermostat Cover 1) TRE33705 180° F (4) 2) TT23620	Fuel Transfer Pump TRE42211	Water Pump Repair Kit Without Impeller TRE19507 With Impeller TRE62658	Injector, Pencil TAR89564	Seal TR60746 TR48000	

(1) Do not use with Flywheel Housing (m) T20300, T22991.

(2) Always verify Bore diameter, on Block Replacement is 4.016"/102mm.

(3) Use **TR74194** with C.Rod (m) T20007; use **TR80033** with C.Rod (m) R81410.

(4) Do not use with Housing (m) R54096, R70741, R74549.

(5) Threaded Type.

(6) **TR91708** (Outer Diam. 2.00 mm / 0.078 in) Larger and **TR57160R** (Inner Diam 0.5 mm / 0.020 in) Smaller, are also available.